

The Company

Headquarter: Beijer Electronics AB Box 426 SE-201 24 Malmö Sweden Telephone +46 (0) 40-35 86 00 Product contact Axel Gustafson For further information on Beijer Electronics please see the company's website at *www.beijerelectronics.com*

Products

General

The products are CE-labeled. The products meet the requirements of the RoHS Directive (EU directive 2011/65/EU) and REACH Directive (No 1907/2006)

Mechanicals

Aluminum and stainless steel are judged to be environmentally non-hazardous. Expanded rubber packing for the front, expanded polyethylene packing for the display with adhesive that is not classified as environmentally hazardous. Screws may have the following surface treatments: Bright nickel-plated or bright zinc-plated. Any display frame and the CF cover are made of halogen-free plastic, PC/ABS.

Electronics

Circuit boards

The majority of the components on the circuit boards are surface mount, which use less solder compared to through-hole mount components. All materials and components are RoHS compliant.

Display

The liquid crystals in the display are cyclohexane compounds. The backlight uses LED technology.

Batteries

The product contains a poly-carbonmonofluoride Lithium battery (BR2330 or BR2477).

Documentation

Product documentation is available in digital form on the Beijer Electronics website, <u>www.beijerelectronics.com</u>

Distribution

The packaging consists of 91% wood fiber and 7% bleached new fiber (oxygen and chlorine dioxide bleach). A white coating on the inside and outside consists of starch. The glue for the packaging is made from wheat or corn starch. Inside the packaging is a plastic bag for brackets or other mounting hardware.

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Use

The products are tested and comply with the EMC requirements as per directive 2014/30/EU. The products require no special maintenance. The products produce no noise.

Environmental Impact Report

Recycling

The products consist largely of aluminum. It is a great advantage from the viewpoint of both resources and the environment if this can be recycled. Make sure that the worn-out product goes to a facility for electronic scrap. Beijer Electronics' electronic waste is recycled. Aluminum front/rear casing and other covers can be removed and recycled. Any plastic display frame and the CF cover must be sorted as solid plastic. The circuit board contains many valuable metals and should therefore be recycled. Remove the lithium battery. Electrolytic capacitors and displays are currently not classified as hazardous waste but may be harmful to health and the environment. The packaging is made from wood fiber and should be recycled. The label and the plastic bag for the brackets are sorted as soft plastic. The protective film on the front is sorted as soft plastic. When the product is no longer useful it can be returned to Beijer Electronics for environmentally responsible recycling. Contact the company for further information.

Environmental Impact

A product has an impact on the environment throughout its entire life cycle. An operator panel impacts on the environment through its function, i.e. controlling industrial equipment. The energy and the scrapped parts that can be saved with efficient controls mean that the product contributes to a reduced environmental burden. Other important environmental impact factors are the energy the product consumes during use, as well as the non-renewable raw materials in the form of metals, etc. that are included in the product and which are obtained using environmentally harmful mining.

Opportunities to reduce environmental burden during use

- Switch the system off when it is not in use.

- Use green electricity.

– Use energy-saving options, e.g. turn off backlighting to save energy and reduce wear on the backlight.

- If possible, reduce the brightness of the backlighting to reduce energy consumption.

– Ensure that the product, battery and packaging are recycled in an environmentally responsible way.

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Parameter	X2 extreme 7 12 V	X2 extreme 7	X2 extreme 7 HP ⁽¹⁾	
Front panel, W×H×D	205×143×7 mm			
Cut out dimensions,	188±1 mm×127±1 mm. Maximum corner radius: 4 mm.			
W×H	For IP66 UL/NEMA a flatness < 1 mi surfa	Type 4X, Type 12, m overall and < 0. ce roughness, Ra	panel must maintain 05 mm/mm with a < 1.6 µm	
Mounting depth	55 mm (*	155 mm including	clearance)	
Front panel seal	IP66 U	JL/NEMA Type 4X	, Type12	
Rear panel seal		IP 20		
Touch screen material	Polyeste	er on glass, ITO filr	n, resistive	
Frameoverlay		Autoflex EBA 180	DL	
Touch screen operations	1 milli	on finger touch op	perations	
Reverse side material	Pov	wder-coated alun	ninum	
Framematerial	Pov	wder-coated alun	ninum	
Weight		1.2 kg		
CPU	i.MX 6Dua	alLite	i.MX 6Quad	
	Dual ARM Corte	ex-A9 Core	Quad ARM Cortex-A9	
	800 MHz Core 512 kB L2 cache 1.0 GHz 1 MB L2 cache		LOCH-	
			1MBL2 cache	
Serial port COM A	Standard D-SUB (9	Pin, female).	Standard D-SUB (9	
	1×RS-232 Rx/Tx	with RTS/CTS	Pin, female).	
	1×RS-422, or 2 2×CAN 2	×RS-485 or 2.0B	1×RS-232 Rx/Tx with RTS/CTS	
	1×RS-422 or 1×RS-48 or 1×CAN 2.0B			
Serial port COM B	N/A Standard D-SUB (9 Pin, female).		Standard D-SUB (9 Pin, female).	
			1×RS-485 with isolated +5 V/5 mA out for bias resistor network or 1×CAN 2.0B with termination.	
Ethernet LANA	Standard RJ45 connector, Tab Standard RJ45 up with LEDs connector, Tab up 10/100 Mbit with LEDs 10/100 Mbit 10/100 Mbit via RMI			

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Parameter	X2 extreme 7 12 V	X2 extreme 7	X2 extreme 7 HP ⁽¹⁾
Ethernet LAN B	N/A		Standard RJ45 connector, Tab up with LEDs
			10/100Mbit
USB A/B	Standard USB Ty	pe A connector, d	ual stack horizontal
	Suppor	ts up to USB 2.0 H	igh Speed
External storage media		1×SD card	
Flash memory (application memory)	1.5 GB SSD ((eMMC)	3.5 GB SSD (eMMC)
Memory RAM	1 GB DE	DR3	2 GB DDR3
NVRAM	N/A		64 kB
LED		1×Multi color	
Real time clock		Yes	
Battery	BR 2330A/GAN lithium battery, non replaceable		BR 2477A/GAN lithium battery, non replaceable
Power consumption at rated voltage	11 W	10 W	17W
Fuse	Int	ernal DC fuse, 4 A	T SMT
Power supply	+12 VDC (9 to +24 VDC (18 to 32 VDC) 16 VDC)		
	CE : The power supply must conform with the requirements according to IEC 60950 and IEC 61558-2-4.		
	UL and cUL: The power supply must conform with the requirements for calss 2 power supplies.		
Display	TFT	-LCD with LED ba	cklight
	800	× 480 pixels, 262k	colors
Active area of display, W × H	7" diagonal		
Pixel errors	Class I (ISO 9241-307)		07)
Backlight brightness	500 cd/m ²		1000 cd/m ²
Backlightlifetime	50,000 h	ours	100,000 hours
Operating temperature	-30°Cto+70°C		
Storage temperature	-40°C to +80°C		
Relative humidity in operation	5% - 95% non-condensation		
Vibration	4g, according to IEC 60068-2-6, Test Fc		
Mechanical shock	40g, half-sine, 11ms according to IEC60068-2-27		

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Parameter	X2 extreme 7 12 V	X2 extreme 7	X2 extreme 7 HP ⁽¹⁾
Approvals and certifications	CE / FCC / KC Information is available on www.beijerelectronics.com		
ULapproval	Information is available on www.beijerelectronics.com		
Marine certificates	Information is available on www.beijerelectronics.com		
Certifications for hazardous environments		ATEX/IECEx	

(1)Including the variants SC and SM



Parameter	X2 extreme 12	X2 extreme 12 HP ⁽¹⁾	
Front panel, $W \times H \times D$	341 × 243 × 7 mm		
Cut out dimensions, W×H	324±1 mm × 226±1 mm. Maximum corner radius: 4 mm For IP66 UL/NEMA Type 4X, Type 12, panel must maintain a flatness < 1 mm overall and < 0.05 mm/mm with a surface roughness, Ra < 1.6 µm		
Mounting depth	62 mm (162 mm in	cluding clearance)	
Front panel seal	IP66 UL/NEMA	Туре 4Х, Туре 12	
Rear panel seal	IP	20	
Touch screen material	Polyester on glass	, ITO film, resistive	
Frame overlay	Autoflex	EBA 180L	
Touch screen operations	1 million finger	touch operations	
Reverse side material	Powder-coa	ted aluminum	
Framematerial	Powder-coa	ted aluminum	
Weight	2.	8 kg	
CPU	i.MX 6DualLite Dual ARM Cortex-A9 Core 800 MHz 512 kB L2 cache	i.MX 6Quad Quad ARM Cortex-A9 Core 1.0 GHz 1 MB L2 cache	
Serial port COM A	Standard D-sub (9 Pin, female) 1×RS-232 Rx/Tx with RTS/CTS and 1×RS-422 or 2×RS-485 or 2×CAN 2.0B	Standard D-sub (9 Pin, female) 1×RS-232 Rx/Tx with RTS/CTS and 1×RS-422 or 1×RS-485 or 1×CAN 2.0B	
Serial port COMB	N/A	Standard D-sub (9 Pin, female) 1×RS-485 with isolated +5 V/5 mA out for bias resistor network or 1×CAN 2.0B with termination	
Ethernet LANA	Standard RJ45 connector, Tab up with LEDs 10/100 Mbit via RMII		



Parameter	X2 extreme 12	X2 extreme 12 HP ⁽¹⁾	
Ethernet LAN B	N/A	Standard RJ45 connector, Tab up with LEDs	
	10/100 Mbit		
USB-A/B	Standard USB Type A conne Supports up to U	ector, dual stack horizontal. SB 2.0 High Speed	
External storage media	1 × S	D card	
Flash memory (application memory)	1.5 GB SSD (eMMC)	3.5 GB SSD (eMMC)	
Memory RAM	1 GB DDR3	2 GB DDR3	
NVRAM	N/A	64 kB	
LED	1×Mu	lti color	
Real time clock	١	/es	
Battery	BR 2477A/GAN	lithium battery,	
	non rep	laceable	
Power consumption at rated voltage	16 W	23 W	
Fuse	Internal DC fuse, 4 AT SMT		
Power supply	+24 V DC (18 to 32 V DC)		
	CE: The power supply must conform with the		
	requirements according to IEC 60950 and IEC 61558-2-4.		
	requirements for calss 2 power supplies.		
Display	TFT-LCD with	n LED backlight	
	1280×800 pixe	ols, 16.7M colors	
Active area of display, W×H	12.1" diagonal		
Pixel errors	Class I (ISC	09241-307)	
Backlight brightness	500 cd/m ² 1500 cd/m ²		
Backlight lifetime	100,000 hours		
Operating temperature	-30°C to +70°C		
Storage temperature	-40°C to +80°C		
Relative humidity in operation	5% - 95% non-condensation		
Vibration	4g, according to IEC 60068-2-6, Test Fc		
Mechanical shock	40g, half-sine, 11ms according to IEC60068-2-27		
Approvals and	CE / FCC / KC		
certifications	Information is available on www.beijerelectronics.com		
UL approval	Information is available on www.beijerelectronics.com		

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Parameter	X2 extreme 12	X2 extreme 12 HP ⁽¹⁾
Marine certificates	Information is available on www.beijerelectronics.com	
Certifications	ATEX/IECEx	
for hazardous		
environments		

(1)Including the variants SC and SM

Parameter	X2 extreme 15	X2 extreme 15 HP ⁽¹⁾	
Front panel, $W \times H \times D$	411×28	36×7 mm	
Cut out dimensions, W×H	394 ± 1mm×270 ± 1mm. Maximum corner radius: 4mm For IP66 UL/NEMA Type 4X, Type 12, panel must maintain a flatness < 1 mm overall and < 0.05 mm/mm with a surface roughness, Ra < 1.6 µm		
Mounting depth	66 mm <mark>(</mark> 166 mm ir	cluding clearance)	
Front panel seal	IP66 UL/NEMA	Туре 4Х, Туре 12	
Rear panel seal	IF	20	
Touch screen material	Polyester on glass	s, ITO film, resistive	
Frame overlay	Autoflex	EBA 180L	
Touch screen operations	1 million finger	touch operations	
Reverse side material	Powder-coa	ted aluminum	
Framematerial	Powder-coa	ted aluminum	
Weight	4.	1 kg	
CPU	i.MX 6DualLite Dual ARM Cortex-A9 Core 800 MHz 512 kB L2 cache	i.MX 6Quad Quad ARM Cortex-A9 Core 1.0 GHz 1 MB L2 cache	
Serial port for COMA	Standard D-sub (9 Pin, female) 1×RS-232 Rx/Tx with RTS/CTS and 1×RS-422 or 2×RS-485 or 2×CAN 2.0B	Standard D-sub (9 Pin, female) 1×RS-232 Rx/Tx with RTS/CTS and 1×RS-422 or 1×RS-485 or 1×CAN 2.0B	
Serial port for COMA	N/A	Standard D-sub (9 Pin, female) 1×RS-485 with isolated +5 V/5 mA out for bias resistor network or 1×CAN 2.0B with termination	
Ethernet LANA	Standard RJ45 conne	ector, Tab up with LEDs	
	10/100 <i>M</i>	bit via RMII	
Ethernet LANB	N/A	Standard RJ45 connector, Tab up with LEDs 10/100 Mbit	
itiated by Date ISE 2021-02-055	Approved by Revision 3	Revision date 2021-02-055	



Parameter	X2 extreme 15	X2 extreme 15 HP ⁽¹⁾	
USB-A/B	Standard USB Type A connector, dual stack horizontal. Supports up to USB 2.0 High Speed		
External storage media	1 × SD card		
Flash memory (application memory)	1.5 GB SSD (eMMC)	3.5 GB SSD (eMMC)	
Memory RAM	1 GB DDR3	2 GB DDR3	
NVRAM	N/A	64 kB	
LED	1×Mu	lti color	
Real time clock	γ	'es	
Battery	BR 2477A/GAN non rep	lithium battery, laceable	
Power consumption at rated voltage	18 W	28 W	
Fuse	Internal DC f	fuse, 4 AT SMT	
Power supply	+24 V DC (1	8 to 32 V DC)	
	CE : The power supply must conform with the requirements according to IEC 60950 and IEC 61558-2-4.		
	UL and cUL: The power supply must conform with the requirements for calss 2 power supplies.		
Display	TFT-LCD with LED backlight		
	1280×800 pixels, 16.2M colors		
Active area of display, W×H	15.4" diagonal		
Pixel errors	Class I (ISC	09241-307)	
Backlight brightness	450 cd/m ²	1000 cd/m ²	
Backlightlifetime	50,000 hours	100,000 hours	
Operating temperature	-30°C t	:o +70°C	
Storage temperature	-40°C to +80°C		
Relative humidity in operation	5% - 95% non-condensation		
Vibration	4g, according to IEC 60068-2-6, Test Fc		
Mechanical shock	40g, half-sine, 11ms according to IEC60068-2-27		
Approvals and	CE / FCC / KC		
certifications	Information is available on www.beijerelectronics.com		
UL approval	Information is available on www.beijerelectronics.com		
Marine certificates	Information is available on	www.beijerelectronics.com	
Certifications for hazardous environments	ATEX/IECEx		

(1)Including the variants SC and SM

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Parameter	X2 extreme 7 SL HP ⁽¹⁾	X2 extreme 12 SL HP ⁽¹⁾	X2 extreme 15 SL HP ⁽¹⁾	
Panel dimensions, W×H×D	205×144×65 mm	341 × 243 × 65 mm	411 × 286 × 65 mm	
Panelseal	IP66	UL/NEMA Type 4X, Ty	/pe12	
Touch screen material	Polyest	ter on glass, ITO film, 1	resistive	
Frameoverlay		Autoflex EBA 180L		
Touch screen operations	1 mil	lion finger touch oper	ations	
Reverse side material	Po	owder-coated alumin	um	
Frame material	Po	owder-coated alumin	um	
Weight	1.6 kg	3.4 kg	4.8 kg	
CPU	i.MX 6Quad Quad ARM Cortex-A9 Core 1.0 GHz 1 MBL2 cache			
Serial port COM A	M12 (8 Pin, female) RS-232 Rx/Tx with RTS (without CTS) 1×RS-422 or 1×RS-485 or 1×CAN 2.0B			
Serial port COMB	M12 (8 Pin, female) RS-485 with isolated +5V/5mA out for bias resistor network or 1×CAN 2.0B with termination			
Ethernet LAN A	M12 (4 Pin, female, D-coded according to IEC 61076-2-101) 10/100 Mbit via RMII			
Ethernet LAN B	M12 (4 Pin, female, D-coded according to IEC 61076-2-101) 10/100 Mbit via RMII			
USB A/B	M12 (8 Pin, female) Supports up to USB 2.0 High Speed			
External storage media	1×SD card			
Flash memory (application memory)	3.5 GB SSD (eMMC)			
Memory RAM		2 GB DDR3		
NVRAM		64 kB		
LED	1 × Multi color			
Real time clock	Yes			

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Parameter	X2 extreme 7 SL HP ⁽¹⁾	X2 extreme 12 SL HP ⁽¹⁾	X2 extreme 15 SL HP ⁽¹⁾		
Battery	BR 2477A/GAN lithium battery,				
	non replaceable				
Power consumption at rated voltage	17 W	23 W	28 W		
Fuse		Internal DC fuse, 4 AT	Г		
Power supply		+24 V DC			
	CE : The power supp according to IEC 60	oly must conform with 950 and IEC 61558-2-4	n the requirements 4.		
	UL and cUL: The po requirements for c	ower supply must conf lass 2 power supplies.	form with the		
Display	TF	T-LCD with LED backl	ight		
	800 × 480 pixels, 1280 × 800 pixels, 16.7M colors 262k colors				
Active area of display, W×H	7" diagonal	12.1" diagonal	15.4" diagonal		
Pixel errors		Class I (ISO 9241-307)		
Backlight brightness	1000 cd/m ²	1500 cd/m ²	1000 cd/m ²		
Backlight lifetime		100,000 hours			
Operating temperature	-30°C to +70°C				
Storage temperature	-40°C to +80°C				
Relative humidity in operation	5% - 95% non-condensation				
Vibration	4g, according to IEC 60068-2-6, Test Fc				
Mechanical shock	40g, half-sine, 11ms according to IEC60068-2-27				
Approvals and	CE / FCC / KC				
certifications	Information is available on www.beijerelectronics.com				
UL approval	Information is available on www.beijerelectronics.com				
Marine certificates	Information is av	ailable on <u>www.beij</u> e	Information is available on www.beijerelectronics.com		

(1)Including the variant SC

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